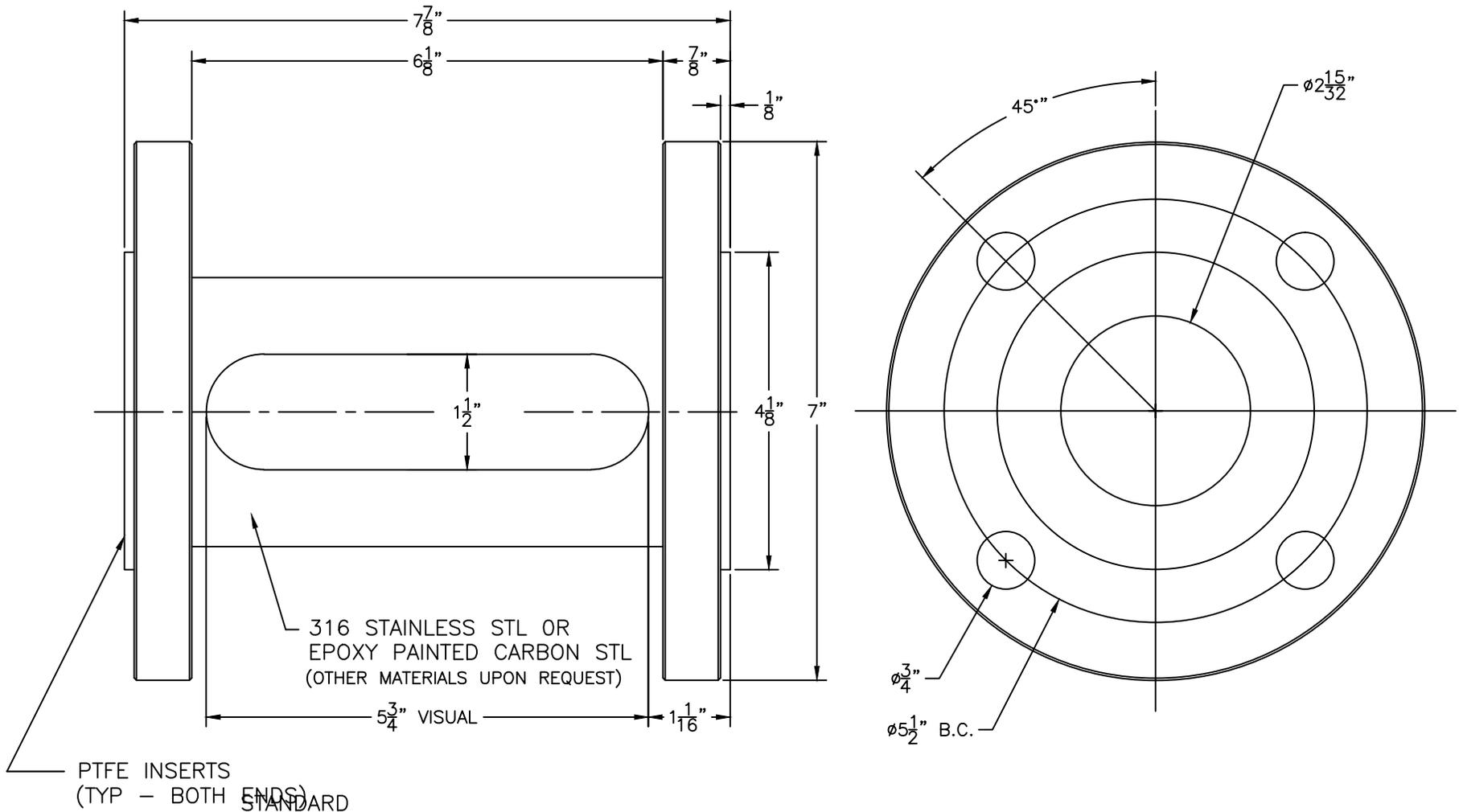


# MODEL 2-1/2" LIG



O-RING SEALS [NOT SHOWN]  
 STANDARD: BUNA-N, EPDM,  
 FLUROELASTOMER [FKM]

ADD'L: FEP ENCAPSULATED SILICONE & AFLAS  
 FOR KALREZ - CALL FACTORY

UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES DIMENSIONS SYMMETRICAL ABOUT CENTERLINES. BREAK CORNERS. REMOVE BURRS. CASTING FILLET RADIUS 1/8". CAST CORNER RADIUS 1/16".		MACHINING TOLERANCES: FRACTIONS ± 1/64 DECIMALS ± .010 ANGLES ± 1/2° FILLET RADIUS 1/32 R. MACHINED FINISH, Ra 125u IN. 0.1, 0.0 WITHIN 1/64 FIM				<b>PAPALIAS</b> 245 PEGASUS AVENUE, NORTHVALE, NJ 07647	
THIS DRAWING IS THE SOLE PROPERTY OF THE J.G. PAPALIAS COMPANY, INC. AND NEITHER THE DOCUMENT NOR THE INFORMATION CONTAINED HEREIN SHALL BE COPIED, REPRODUCED, DISCLOSED OR TRANSFERRED, EXCEPT AS AUTHORIZED IN WRITING.				DRAWN	RPS	04/07/05	SIZE
				CHECKED			B
				APPROVED			CAGE CODE
							1Z740
							DRAWING NO.
							2.5LIGGA
							REV.
							0
				SCALE: 1 : 1		WT:	SHEET 1 OF 1